

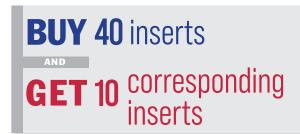
SH7025

Valid from 1st January to 30th June, 2024



ACHIEVE **ULTIMATE SURFACE QUALITY**MACHINING SMALL PARTS RELIABLY!

A unique design that prevents adhesion, wear, and chipping of the cutting edge, ensuring prolonged life and consistently high-quality machined surfaces.





Insert geometry:

CCGT

DCGT

VBGT

VPGT

Chipbreaker type:

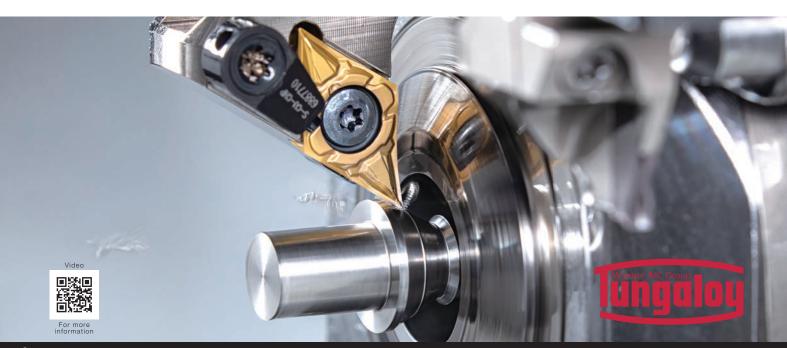
01

J10

JP

JS W08





MOĐUMÏURN

Valid from 1st January to 30th June, 2024



MODULAR HEAD TURNING TOOLHOLDER SYSTEM FOR SWISS MACHINES

Significantly reduces machine downtime for changing tools and setups

BUY 1 head and 10 inserts

AND

GET 1

corresponding CHP head

50 % additional discount!

BUY 1 head and 10 inserts

AND

GET 1

corresponding shank

FREE of charge!



ModuMiniTurn inserts (Turning)

DX*U07 VXGU09 WXGU04

MiniV-LockGroove inserts (Grooving & Threading)

VGP10 VGT10 TetraMiniCut (Grooving &

Threading) TCG18...

TCP18...
TCS18...

TCL18...

TCF18...

TCT18...

Inserts:

11ER... (Threading) J10R... (Back turning) TungCut inserts

(Grooving) DGM...

DGS...

DTX...

DTR... DTM...

DGL...

CW = 0.047" - 0.125"

Grades:

AH6235, AH7025, AH8005, AH905, KS05F, NS9530,

T9225, T515

AH725

(DGS1.2-003, DGS1.4-005,

DGS1.4-010, DGS2-005,

DGS2-010)



TUNGTHREAD

Valid from 1st January to 30th June, 2024



EFFECTIVE THREADING SOLUTIONS FOR CNC LATHES, SWISS-TYPE LATHES AND MULTITASKING MACHINES

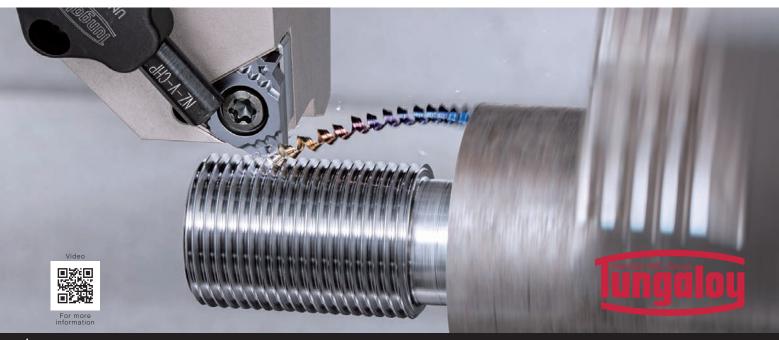
AH8015 versatile PVD grade for superior wear and chipping resistance in a wide range of materials



Grade: AH8015







TETRAMEUT THREADING





THREADING INSERTS WITH ECONOMICAL 4-CUTTING EDGES

Sharp cutting edge for reduced cutting load, improving thread surface quality. Suitable for thread pitches ranging from 0.4 mm to 3 mm (8 - 64 TPI).



AND

GET 1 toolholder at

50% additional discount!

Insert:

TCT18R...-ISO (Full Profile insert) Pitch = 0.5 - 1.5 mm (16 - 48 TPI)

TCT18R...-UN (Full Profile insert) TPI = 16 - 32

TCT18R...-UNJ (Full Profile insert) TPI = 28 - 32

TCT18R...-W (Full Profile insert) TPI = 11 - 28

TCT18FR/R/L-60...(Partial profile insert) Pitch = 0.4 – 3.0 mm (8 - 64 TPI) TCT18R/L-55...(Partial profile insert) TPI = 8 – 28

Grade:

AH725

AH8015

SH725



TCT18***-55/60...
Partial profile



TCT18...-ISO/UN/UNJ/W Full profile







SUPERB STABILITY AND PRODUCTIVITY IN DEEP GROOVING AND PARTING-OFF OPERATIONS

Newly designed insert profile ensures unobstructed chip flow and consistent chip evacuation.

BUY 20 inserts

1 blade, holder or adaptor

FREE of charge!

BUY 20 inserts

GET 1CHP blade or holder

50 % additional discount!

BUY 10 inserts + 1 block

GET 1 blade or holder

FREE of charge!

BUY 10 inserts + 1 block

GET 1CHP blade or holder

50 % additional discount!



Inserts
QGM, QGS and QTX inserts
(AH7025, AH6235)

CW = 0.079", 0.118", 0.157", 0.197, 0.236" and 0.315" (2, 3, 4, 5, 6 and 8 mm)

Max. grooving depths

CDX = 1.29" (33 mm) (for monoblock shanks)

NOTE:

Please inquire with your local Tungaloy representative regarding the tool holders offered in this promotion.







NEW DOUBLE-ENDED SMALL-SIZE INTERNAL GROOVING INSERTS WITH ROBUST DESIGN

Economical inserts for internal grooving, **DMIN = 12 mm**



FREE of charge!

Grade: AH7025

Toolholder for internal grooving: CTIR**S

Cutting heads for BoreMeister Series: S**-CTIR..-H



DTR*S type (2 corners)









HIGH PRECISION GROOVING AND THREADING TOOL SERIES FOR CNC AUTOMATIC LATHES

Perfect for grooving and threading bar stocks of 0.472" (12 mm) or smaller diameters



GET

1 toolholder or 1 head



BUY 10 inserts

GET 1CHP toolholder

50 % additional discount!

Insert:

VGP08/10 (for Grooving)

CW = 0.33 - 1 mm (0.012" - 0.039")

Insert:

VGT10F (for Threading)

Pitch = 0.4 - 2 mm

TPI = 12 - 64

Cutting edge angle = 55° , 60°

Toolholder:

ΑII



















INNOVATIVE TURNING TOOL SERIES FOR CNC AUTOMATIC LATHES AND CAM-DRIVEN LATHES

Ideal for machining small parts of 0.472" (12 mm) or smaller diameters









MULTI-FUNCTION SOLUTION FOR A WIDE RANGE OF OPERATIONS

Innovative four-edged inserts provide ultimate machining flexibility and economy. All-round cutter with center cutting capability provides ultimate machining versatility







LXMU-MM (AH120, AH3225, AH8015)

Shank type:

EVLX06/08/10/12/16/19...

(Short type) DC = Ø0.500" - Ø1.500" (Short type) DC = Ø12 - Ø40 mm

EVLX06/08/10/12/16/19...L

(Long type) DC = Ø0.500" - Ø1.500" (Long type) DC = Ø12 - Ø40 mm

Modular type:

HVLX06/08/10/12/16...

DC = Ø12 - Ø33 mm



LXMU-MM

Size 06:

APMX 0.197", 5 mm **Tool dia.:** Ø0.500"

ø12 - ø13 mm

Size 08:

APMX 0.276", 7 mm

Tool dia.: Ø0.625"

ø16 - ø17 mm

Size 10:

APMX 0.354", 9 mm

Tool dia.: Ø0.787"

ø20 - ø21 mm



APMX 0.433", 11 mm

Tool dia.: Ø1.000"

ø25 - ø26 mm

Size 16:

APMX 0.570", 14.5 mm

Tool dia.: ø1.250"

ø32 - ø33 mm

Size 19:

APMX 0.708", 18 mm

Tool dia.: Ø1.500"

ø40 mm







HIGHLY-VERSATILE FACE MILLING CUTTERS FOR A WIDE VARIETY OF MATERIALS

DoTriple-Mill features an improved dovetail clamping structure and offers triple advantage of using square, octagonal, and round inserts in the same pocket



FREE of charge!



SN*U

Double-sided,
square insert



ON*U

Double-sided,
octagonal insert



RNMU
Double-sided,
round insert

Limited up to diameter 5" (125 mm)

Insert:

SN*U-MJ/MH/W (AH120, AH3135, AH3225, T1215, T3225)

APMX = 6 mm (0.236")

ON*U-MJ/W (AH120, AH3135, AH3225, T1215, T3225)
APMX = 3.4 mm (0.134")

RNMU-MJ (AH120, AH3135, AH3225, T1215, T3225)

APMX = 6 mm (0.236")

Bore type: TASN13

DC = Ø2" - Ø5", Ø50 - Ø125 mm









ULTIMATE HIGH FEED MILLING CUTTER SERIES FOR MAXIMUM PRODUCTIVITY

High-feed cutters reduce machining time in a wide range of applications









Limited to inserts 03 type

Insert:

LN*U03-MH/MJ/ML/MS (AH130, AH3225, AH725, AH120, AH8015, AH8005) APMX = 0.035" - 0.039"

Shank type:

EXN03R... (Short type) **EXN03R...L/EXN03R...L-C** (Long type) DCX = Ø0.625" - Ø1.500", Ø16 - Ø40 mm

Bore type: TXN03R...

DCX = Ø1.50" - Ø2.00", Ø40 - Ø50 mm

Modular type: HXN03R...

DCX = Ø16 - Ø40 mm









PROFILING CUTTER **FOR 3-DIMENSIONAL MACHINING** DUE TO HELICAL CUTTING EDGES

Unique twisted insert geometries assures secure insert clamping for high stability. Two types of inserts fit one cutter: radius and high efficiency inserts.





Insert:

LNMX04/05/06-MJ/ML (Radius type) (AH3135, AH120, AH8015, AH3225) APMX = 0.157" - 0.236"

LNMX04/06-HJ/HL (High-feed type) (AH3135, AH120, AH8015, AH3225) APMX = 0.051" - 0.079"

Shank type: EXLN04/05/06R... (Short type) **EXLN04/05/06R**L...** (Long type)
DCX = Ø0.787" - Ø2.000", Ø20 - Ø40 mm

Modular type: HXLN04/05/06R...DCX = Ø20 - Ø42 mm

Bore type: TXLN04/05/06R...

DCX = Ø1.50" - Ø3.00", Ø40 - Ø66 mm



LNMX...MJ / ML Radius insert



LNMX...HJ / HL High-feed insert





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